DNV-GL





BUSINESS ASSURANCE

VIEWPOINT REPORT

Food safety: What's next to assure its future?

FEBRUARY 2019



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Introduction

Food safety continues to be a topic of high attention and debate worldwide. According to a 2018 factsheet from the World Health Organization (WHO), over 200 diseases are spread through food. One in 10 people fall ill every year from eating contaminated food and 420,000 people die each year as a result. Children under 5 years of age are at particularly high risk, with some 125,000 young children dying from food-borne diseases every year.

Moreover, the factsheet states, an increasing number of potentially harmful bacteria is becoming resistant to drug treatment while globalization is making food safety even more complex, yet vital, to implement.

On-farm production, early processing (slaughtering or harvesting), storage, transport and distribution are mentioned by WHO among the stages along the food value chain where contamination is more likely to happen, making food safety a multi-sector and multidisciplinary concern*. In the fourth quarter of 2018 alone, the WHO secretariat in charge of food safety (INFOSAN) was involved in 19 food safety events affecting 65 member states from all regions: Europe (29), followed by the Americas (15), Africa (9), the Western Pacific (9), the Eastern Mediterranean (4) and finally South-East Asia (2)**.

According to another report from the World Bank***, "the costs of unsafe food are high - especially in Asia and Sub-Saharan Africa, which have the highest incidence of food-borne diseases. Aside from public health costs and the loss of productivity associated

with food-borne diseases, disruptions to food markets and impediments to agri-food exports due to food safety problems also take a toll [in terms of human lives]. The good news is that much of the burden of unsafe food can be avoided through practical and often low-cost behaviour and infrastructure changes at different points along food value chains, including in traditional food production and distribution channels."

To help shed light on these issues and contribute to provide improvement, DNV GL - Business Assurance and The Global Food Safety Initiative (GFSI) partnered to run a survey amongst food & beverage industry players. This report presents the results and offers insights into the industry mindset and approach to food safety and third-party certification.

https://www.who.int/features/factfiles/food_safety/en/

^{**} https://www.who.int/foodsafety/areas_work/infosan/INFOSAN-QS4/en/

^{***} The Safe Food Imperative Accelerating Progress in Low- and Middle Income Countries, World Bank, 2019

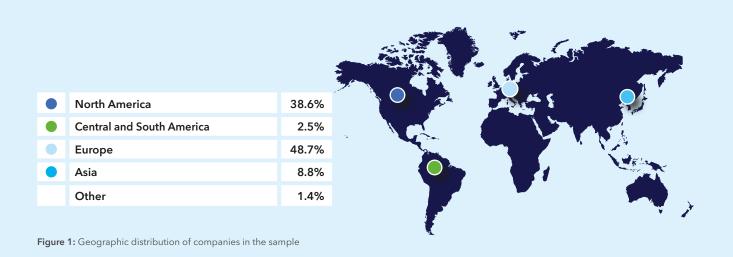
Methodology and survey sample

The survey was conducted in November and December 2018 involving 1,643 professionals from food and beverage companies throughout the value chain in Europe, North America, Central & South America and Asia.

The sample consists of DNV GL - Business Assurance customers and customers certified to a GESIbenchmarked certification programme. A total of 88% of the companies in the sample are certified against one of the GFSI-recognised certification programmes*.

The survey does not claim to be statistically representative of every company in the respective geographies, sectors and industries.

The questionnaire was administered using the CAWI (Computer Assisted Web Interviewing) methodology.



Attributes of companies in the LEADERS group

A total of 241 companies in the sample were identified as LEADERS based on a list of attributes defined by the project team:

- companies that consider food safety important to a great extent for the company's overall business strategy;
- companies that currently define themselves as leading in food safety management;
- companies that are going to invest in food safety equally or more than today 3 years from now.

LEADERS represent 15% of the total respondents; the analysis of their answers offers insights into the best practices and mindset of the companies with more mature approaches to food safety.

^{*} https://www.mygfsi.com/certification/recognised-certification-programmes.html

BY COMPANY SIZE



BY INDUSTRY

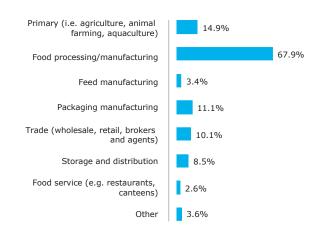


Figure 2: Companies in the sample by size (no. of employees) and industry

Notes to the reader

- Green circles in charts highlight significantly above average data. Red circles highlight significantly below average data.
- DK/DA represents "do not know" and/or "did not answer".
- The charts report scores obtained by the total number of respondents, by geographies, by companies certified to a GFSI standard and by LEADERS.
- When the sample is very low (less than 50 respondents), the numbers are less statistically significant and comments should be considered accordingly.

- The charts in the Appendix report scores obtained by size and scores obtained by food & beverage industry sectors (i.e. small companies and large companies).
- When the term LEADERS refers to the group of companies featuring the above-mentioned attributes, it always appears in capital letters.
- The term small companies reported in charts refers to companies with 50 employees or fewer.

- The term large companies reported in charts refers to companies with over 1,000 employees.
- For the reader's convenience, the word "average" is used throughout the text to indicate mean scores for all respondents.
- In the report, "consumer" refers to the person consuming the food, while "customer" refers to the entity (most often a business) buying from the companies answering the survey.

MAIN RESULTS

Focus on protecting consumers and complying with regulations

Players in the food & beverage industry are well aware of the overall importance of food safety. Consumers' well-being and compliance with regulations are their main concerns.

Protecting consumers is definitely the most important factor to the respondents, across all sectors, company sizes and geographies (88%), followed by compliance with laws and regulations (69%) while customer requirements (61%) rank third. Conversely, commercial benefits generally rank low (40% and below), indicating that ensuring food safety is perceived as a prerequisite for good business practice rather than a competitive advantage.

Although consumers and compliance are key aspects for the whole food & beverage industry, there are other trends that stand out. Large companies, for instance, selected a broader range of reasons amongst the different options, showing that they recognise the wider impact of food safety.

It is also worth highlighting that, while European respondents scored very high on the top 3 options (especially on customer requirements), Central & South America and Asia's answers are more diverse. This illustrates that the motivations to produce safe food are slightly more diverse in those regions than in Europe.

There are many possible reasons to focus on food safety in an organization. Why is food safety important for your company?

Figure 3: Reasons for food safety focus



GOING BEYOND WHAT'S GIVEN

LEADERS give greater importance to several items, such as business continuity and public concern, suggesting that they recognise the wider business benefits from focusing on food safety.

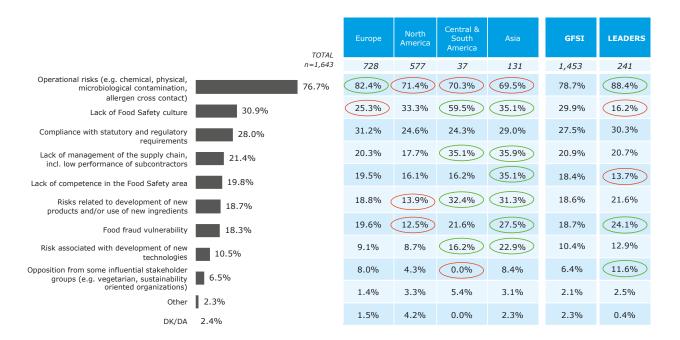
Food safety culture on the rise

When questioned on risks, 77% of the respondents understandably identified operational risks (e.g. chemical, physical, microbiological contamination) as the main threats to food safety. Lack of food safety culture ranked second and was selected by 31% of the respondents, before compliance with regulation (28%) and lack of supply chain management (21%).

The sectors to which the companies belong seem to affect their risk perception, as well. Manufacturing companies (i.e. food processing) are more focused on operational risks, while retail and wholesale businesses are more worried about the lack of supply chain management and lack of competence in the food safety area*, probably due to the nature of their

Please select the main risk areas in your company related to food safety.

Figure 4: Main risk areas related to food safety



AHEAD WITH FOOD SAFETY CULTURE

Lack of food safety focus is not a risk for LEADERS. They appear to pay higher attention to many items that score lower in the general sample, including food fraud and opposition from influential stakeholder groups. They have already built needed competence and are more aware of the impact of food safety risks on business continuity, their stakeholders and the public.

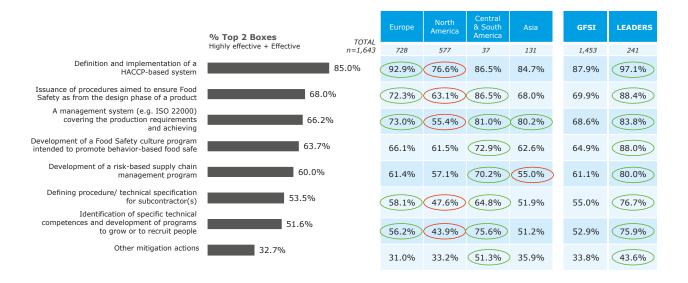
^{*} See appendix page 39

The most effective actions taken by the companies to mitigate risks focus on food safety systems: HACCP (85%), procedures to ensure food safety as early as the design stage of a product (68%) and a management system (e.g. ISO 22000) covering the production requirements and achieving continuous improvement (66%). Not far behind, food safety culture is in fourth position, indicating that implementing such a culture is on the rise.

Almost all items rank above 50%, which suggests many companies are undertaking a range of actions that prove to be effective. The effectiveness of actions varies among the different sectors. Management systems score higher for food manufacturers, while supply chain programmes prove to be more effective for retailers/wholesalers (see appendix page 39).

Please select the planned or undertaken actions so far to evaluate or mitigate the above identified risks, and rate the actions based on the evaluation scale below.

Figure 5: Risk-mitigation actions effectiveness



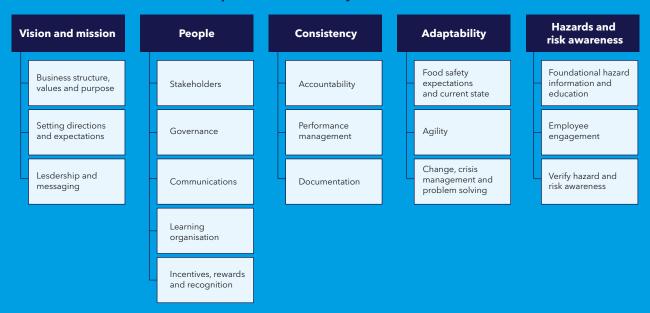
TOWARDS A HOLISTIC APPROACH

LEADERS rank higher than the average for all actions. They seem to adopt more and a wider range of actions. It is noteworthy that LEADERS rank food safety culture programmes third. They are ahead of the general sample in implementing food safety culture programmes.



Challenging complexity with culture

The five dimensions and critical components of food safety culture:



The complexity of the food supply chain is at an all-time high. Heightened expectations come with heightened risks, and the food industry is investing more and more into food safety systems to ensure risk management at all levels of the food production, processing and distribution chains. Facing the everevolving challenges of safely feeding the planet requires going above and beyond traditional compliance approaches. Having the right standards in place, with the right management systems and the right auditing regimes seems to be only the first step. The food industry is becoming increasingly aware that the best requirements and systems cannot succeed without a strong food safety company culture.

Many organizations are facing the challenge of qualifying and consistently strengthening their food safety culture. In fact, many discussions are being held and papers being written about building a strong food safety culture, yet limited agreement exists on what food safety culture is. In its publication, A culture of Food Safety, GFSI states that "culture" draws its power from the unspoken and intuitive, from simple observation, and from beliefs as fundamental as 'This is the right thing to do' and 'We would never do this'. Rules state facts; culture lives through the human experience". Drawing from this concept, the publication goes on to defining food safety culture as a set of "shared values, beliefs and norms that affect

mindset and behaviour toward food safety in, across and throughout an organization". These comments and definitions demonstrate the power of culture to complement systems.

Focusing on being pragmatic and helpful to the industry, the GFSI publication gives a framework defining key dimensions to building a food safety culture, with guiding questions for each element of the dimensions; companies may run a self-diagnosis and build a food safety culture plan from the conversations they will have around the guiding guestions.

Reference: GFSI, 4/11/2018; https://www.mygfsi.com/images/A_Culture_Of_Food_Safety/GFSI-Food-Safety-Culture-FULL-VERSION.pdf

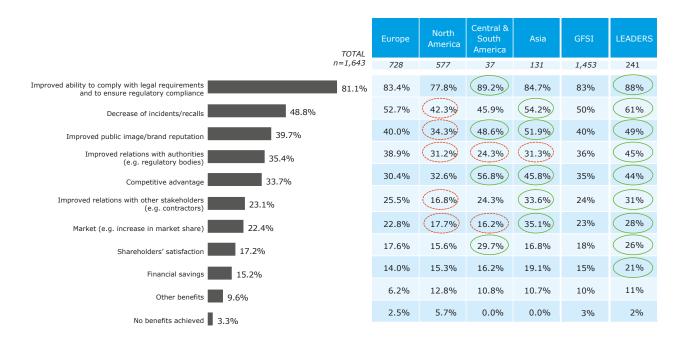
Benefits from food safety initiatives

Among benefits companies achieve from the riskmitigating actions undertaken, compliance with legal and regulatory requirements ranks far above other factors at 81%. At a distance, decrease of incidents/ recalls and improved public image/brand reputation complete the top 3 list. Food safety regulation is clearly at the forefront of industry concerns and requirements in HACCP and procedures, such as food safety management systems, help address regulatory compliance and decrease incidents.

In Asia the top 3 benefits are the same but scores are higher than the general sample. It is worth noting that, in those regions, governments are making food safety a key priority and have worked to significantly strengthen their national food control systems in recent years.

What benefits did your company achieve from the risk mitigation actions undertaken?

Figure 6: Benefits from risk mitigation actions



MORE EXPERIENCE, MORE BENEFITS

LEADERS score higher for almost all items. They seem to derive a more holistic set of benefits achieved from their risk mitigation actions.

Increasingly relevant to the business strategy

Food safety is relevant to the business strategy for 90% of the sample. However, only 63% consider it relevant to a great extent, which seems to suggest that addressing consumer health and compliance operationally overshadow strategic processes.

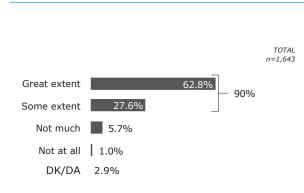
Strategic importance is expected to increase. The outlook 3 years from now shows an increase in great extent answers to 69% from today's 63% and a significant decrease for some extent to 18% from 28%. Virtually no company ranks food safety as not relevant to their business strategy.

Food producers and food retailers/wholesalers predict an increase in the relevance of food safety issues (see appendix page 40). This may be linked to the growing attention paid to topics such as supply chain management and transparency.

To what extent are food safety issues relevant to your company's overall business strategy?

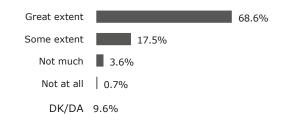
Figure 7: Relevance to business strategy

Today



Europe	North America	Central & South America	Asia	GFSI
728	577	37	131	1.453
64.4%	60.0%	67.6%	58.8%	64.7%
28.4%	29.5%	21.6%	30.5%	27.5%
4.5%	6.9%	2.7%	6.9%	4.8%
0.7%	1.2%	0.0%	2.3%	0.8%
0.4%	1.0%	2.7%	0.8%	2.2%

3 years from now



69.1%	68.5%	75.7%	64.1%	69.1%
20.1%	15.3%	10.8%	22.1%	18.2%
3.0%	4.2%	0.0%	5.3%	3.0%
0.3%	1.0%	0.0%	2.3%	0.7%
4.8%	8.3%	8.1%	1.5%	9.0%

The industry is committed to advancing on food safety. Analysing maturity within food safety management, the share of companies calling themselves leading on a 5-point development scale is relatively low (22%) today. However, the picture improves 3 years from now, with about 1 out of 2 expecting to significantly advance their food safety management maturity.

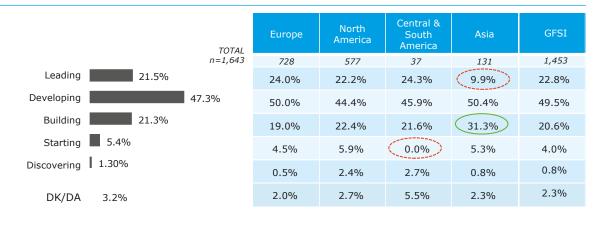
This projects a 27 percentage point increase in companies that consider themselves leading in 3 years from now.

Large companies are more mature than the general sample with higher percentages considering themselves leading both today and in 3 years (see appendix page 40).

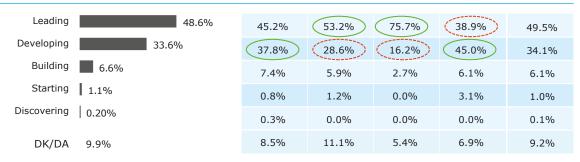
From a food safety management maturity point of view, where would you position your company on a 5-point development scale?

Figure 8: Food safety maturity

Today



3 years from now



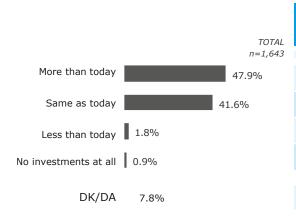
Planning to continue investments in food safety

Regardless of their size, industry or geography, companies intend to continue their investments in food safety. A total of 42% answer that they will keep investing at the same level as today. Almost 1 in 2 companies plan to invest even more.

Asia stands out with a high intention to invest more than today (14 percentage points higher compared to the total sample), showing the strong commitments of companies in this region to improve food safety. Large companies will invest more than today and in higher proportions compared to small companies (see appendix page 41).

Is your company going to invest in food safety in the next 3 years?

Figure 9: Future investment in food safety



Europe	North America	Central & South Asia America		GFSI
728	577	<i>37</i>	131	1,453
(40.8%)	51.1%	54.1%	61.8%	46.7%
50.4%	(37.6%)	37.8%	28.2%	43.8%
1.8%	1.7%	0.0%	3.1%	1.9%
0.5%	1.6%	0.0%	0.0%	0.8%
6.5%	8.0%	8.1%	6.9%	6.8%

Certification: a food safety passport

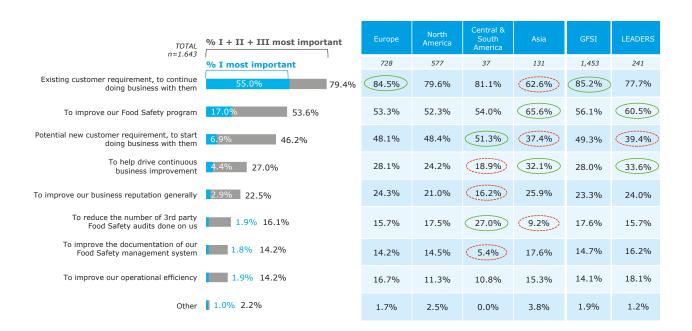
Existing and potential new customer requirements are among the top drivers for certifying food safety systems. Clearly, customers use certification to manage their suppliers and certification appears to be a ticket-to-trade in value chains where supplier assessments are stricter than ever.

Certification is also a way to improve food safety programmes for 54%. Overall, companies recognise the business value of certification, suggesting a combination of internal factors and drivers.

Large companies, however, appear to be more driven by internal factors (see appendix page 41). The same applies to respondents in Asia who chose internal factors, such as improvement of the food safety system and continuous business improvement, more often than the total sample. This suggests that Asian companies have a strong focus on food safety improvement, above and beyond the requirements of potential customers for instance.

Please rank the first three factors which led to the certification of your food safety system (or management system).

Figure 10: Drivers for food safety certification



DRIVING IMPROVEMENTS

LEADERS rated food safety programmes and driving continuous business improvement higher than the overall sample, recognising the value of certification in supporting these two company objectives.

The value of certification

When questioned on the different benefits derived from certifying their food safety systems, companies rated highly several aspects, confirming the many advantages of certification. This is even more pronounced in exporting regions such as Central & South America and Asia.

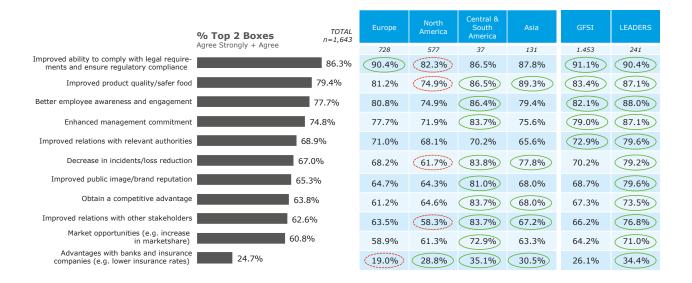
There is a match between risks companies perceive and the benefits obtained from certification. Answers appear to be aligned to those examining the main risk areas. For example, the top-ranking benefit matches the high-ranking risk compliance to laws and regulations (third place with 28%). This confirms that certification is a good tool to address main food safety risks.

Besides compliance, the other main benefits are improved product quality/safer food (79%) and better employee awareness and culture (78%), suggesting certification might also be an answer to the identified risk of a lack of food safety culture.

Some differences emerge. Product quality is an important benefit especially for companies operating in food production and packaging manufacturing. Large companies achieve less benefits in terms of external factors, while companies certified to a GFSI-benchmarked scheme are those that seem to be gaining most and show higher percentages for most benefits (see appendix page 41).

A company may gain different benefits from certification of their food safety system. For your company, how much do you agree with the benefits listed below?

Figure 11: Benefitsfromfood safety certification



PREMIUM BENEFITS

LEADERS show values significantly above average for all benefits, confirming their holistic approach to food safety.

Beyond specific benefits, certification adds value to the entire organization and its stakeholders for 1 out of 2 respondents. Those who do not see a value are almost non-existent at only 1% (mainly small companies and businesses operating in the primary sector).

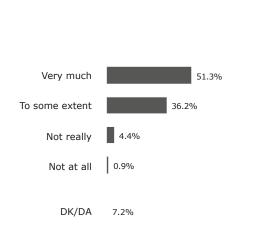
The share of those who do not know how to answer is low too, suggesting awareness of the value certification brings throughout the total sample.

A HIGHER VALUE FROM CERTIFICATION

The difference between the general sample and LEADERS confirms that the LEADERS perceive a higher value from certification.

To what extent does certification of your food safety system add value to your organization and your stakeholders?

Figure 12: Value from certification



Europe	North America	Central & South America	Asia	GFSI	LEADERS
728	577	37	131	1,453	241
48.1%	55.8%	70.3%	(47.3%)	54.4%	71.8%
42.9%	29.6%	18.9%	40.5%	38.1%	(22.4%)
3.7%	5.4%	0.0%	3.8%	4.5%	2.1%
0.4%	1.6%	0.0%	0.8%	1.0%	0.0%
4.9%	7.6%	10.8%	7.6%	2.0%	3.7%



Insights from auditing food safety management systems

This section analyses data from audits performed by DNV GL in 2018 on food & beverage companies whose safety management systems were certified according to ISO 22000 and FSSC 22000. By quantitatively and qualitatively analysing the data, it provides insight into the aggregated performance of their management systems.

The aim is to provide targeted insight as to which process areas, sub-processes or activities cause the most issues in organizations seeking to achieve and/ or maintain certification to a food safety management system standard.

The results come from analysing audits conducted worldwide by DNV GL on over 1,200 ISO 22000-certified companies and over 1,600 FSSC 22000-certified companies.

ISO 22000



Graph 1: Distribution of Findings - Overview (ISO 22000:2005)

Results

A total of 58% of ISO 22000-audited companies experienced at least one finding (any category) during the audit whilst 47% concluded the audit with at least one severe finding, i.e. with a major non-conformity (Cat1) or a minor non-conformity (Cat2). The predominant impact of operational issues becomes apparent when breaking down the analysis at process level according to the ISO 22000 structure (version 2005), as shown in graph 1.

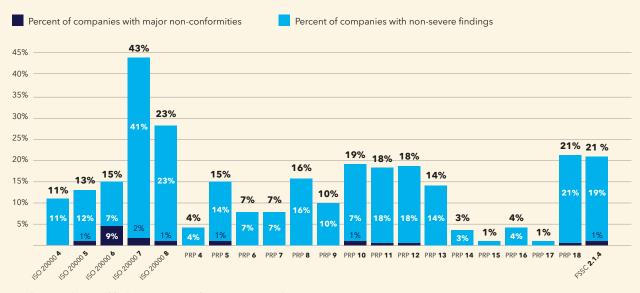
Over 50% of the companies had findings related to section 7 "Planning and Realization of Safe Food", and almost 40% had non-conformities. This is hardly a surprise, considering that this is the technical section where the pre-requisite programmes (PRPs) are identified and implemented, the hazard analysis is carried out, and the relevant control measures are identified and implemented through HACCP plan or the operational prerequisite programs (oPRPs).

Additional key operational items are also included in section 7, such as the traceability system, the control of non-conforming products (including product withdrawal/recall), and the verification of all the operational activities.

Sub Process	Description	% frequency
7.2	Prerequisite programmes (PRPs)	31%
8.4.1	Internal audit	8%
6.2.2	Competence, awareness and training	8%
7.9	Traceability system	8%
8.3	Control of monitoring & measuring	7%
7.3.5	Flow diagrams, process steps and control measures	6%
7.10.2	Corrective actions	5%
7.5	Establishing the operational prerequisite programmes (PRPs)	4%
4.2.2	Control of documents	4%
7.4.2	Hazard identification and determination of acceptable levels	4%

Table 1: Top 10 most frequent severe (non-conformity) failures per sub-process

FSSC 22000



Graph 2: Distribution of findings - overview (fssc 22000 v4.1 And previous versions)

Results

A total of 59% of FSSC 22000-audited companies experienced at least one finding (any category) during the audit whilst 6% concluded the audit with at least one major non-conformity. The predominant impact of operational issues becomes apparent when breaking down the analysis at process level according to the FSSC 22000 V 4.1 structure (based on ISO 22000:2005 and ISO TS 22002-1), as shown in graph 2.

A total of 43% had non-conformities related to section 7 "Planning and Realization of Safe Food" and 23% had findings related to section 8 "Validation, Verification and Improvement of the FSMS". This is hardly a surprise due to the technical nature of these sections, and it is comparable to what we can observe for ISO 22000 (see analysis above). The percentage of non-conformities mirrors that of severe findings for ISO 22000.

The pattern for the two standards differ for the other findings. This is mainly because the detailed prerequisite programs (PRPs) available in FSSC 22000 are not included in the ISO 22000 certification.

Notably for FSSC 22000, the highest impact is found within PRP 10, PRP 11 and PRP 12 (cross contamination, cleaning and sanitation, and pest control) and to the very specific PRP 18 (food defence) and FSSC 2.1.4 (additional FSSC requirements).

Sub Process	Description	% frequency
PRP 18.1	General Requirement - Food Defense, Biovigilance and Bioterrorism	16%
6.2.2	Competence, awareness and training	13%
7.8	Verification Planning	12%
7.9	Traceability System	12%
PRP 8.6	Preventive and corrective maintenance	12%
PRP 10.4	Physical Contamination	11%
8.4.1	Internal audit	11%
8.3	Control of monitoring & measuring	9%
FSSC 2.1.4.1	Management of services	8%
PRP 10.3	Allergen Management	8%

Table 2: Top 10 most frequent severe (non-conformity) failures per sub-process

GRAPH 2 LEGEND

ISO 22000 4: Food Safety Management System ISO 22000 5: Management responsibility ISO 22000 6: Resource Management

ISO 22000 7: Planning and realization of safe products ISO 22000 8: Validation, Verification & Improvement of FSMS PRP 4: Construction and Layout of Buildings PRP 5: Layout of Premises and Workspace PRP 6: Utilities - Air, Water, Energy

PRP 7: Waste disposal PRP 8: Equipment Suitability, Cleaning and Maintenance PRP 9: Management of purchased materials and services

PRP 10: Measures for Prevention of Cross Contamination PRP 11: Cleaning and Sanitizing PRP 12: Pest Control

PRP 13: Personnel hygiene and facilities PRP 14: General Requirement - Rework PRP 15: Product Recall Procedures

PRP 16: Warehousing and transportation PRP 17: Product information PRP 18: Food Defense, Biovigilance and Bioterrorism

FSSC 2.1.4: Additional requirements

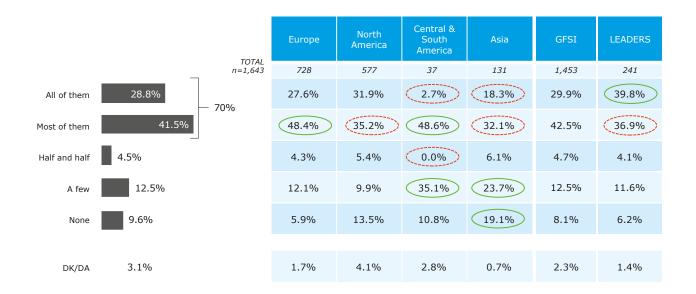
Managing supply chains

When it comes to suppliers, 70% of respondents require all or most of them to be certified. Large companies tend to demand all suppliers to be certified.

As for the different sectors, food services and food retailers/wholesalers are among those that most often demand their suppliers to be certified (see appendix page 42).

Do you require your suppliers to be certified?

Figure 13: Certification of suppliers



A TENDENCY TO CERTIFY ALL SUPPLIERS

For LEADERS, certification is an important tool to manage their supply chains. They show a stronger tendency to have all their suppliers certified (11 percentage points higher compared to the total sample).

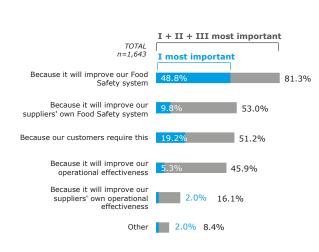
Companies were questioned on what factors were pushing them to require certification from their suppliers. The first driver is internal (company's own improvement). At a distance come external factors such as the desire to enhance suppliers' systems and satisfy customers' requirements.

Companies use supplier certification as a risk management tool of their own supply chain and to protect their business. This could be a response to the recent history of food safety incidents which have also highlighted the complexity of todays' supply chains.

This aspect is, for obvious reasons, less relevant for companies only operating in the primary sector or in packaging manufacturing (see appendix page 42). Overall, however, answers suggest that supplier certification is a way to protect and improve the business and safeguard its reputation.

Please rank the first three drivers / factors for your company requiring suppliers to be certified.

Figure 14: Drivers for supplier certification



Europe	North America	Central & South America	Asia	GFSI	LEADERS
728	577	37	131	1,453	241
85.0%	78.0%	89.2%	74.8%	83.2%	87.1%
57.6%	(47.5%)	72.9%	51.9%	55.3%	61.5%
54.3%	51.0%	21.6%	45.8%)	52.4%	(44.4%)
49.1%	42.3%	54.0%	39.0%	46.3%	51.1%
19.0%	13.5%	16.2%	12.9%	16.8%	20.3%
7.4%	11.8%	5.4%	3.9%	8.5%	10.4%

BELIEVE IN SUPPLIER CERTIFICATION

LEADERS' answers suggest that they are convinced adopters of supplier certification. They score higher for all drivers, but they appear to be less driven by customer factors. Most of the respondents (89%) clearly see the benefits arising from supplier certification. However, differences among sectors can be perceived, with companies operating in food services benefitting the most and those in the primary sector the least.

Large companies tend to see value to a higher degree, possibly because they may have more complex supply chains (see appendix page 43).

To what extent is supplier certification beneficial to your company?

Figure 15: Value from supplier certification



A CLEAR VIEW OF BENEFITS

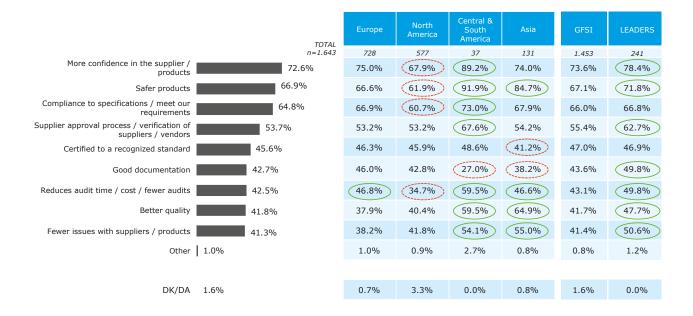
LEADERS clearly see the benefits from supplier certification, answering "very much" almost 13 percentage points higher than the average.

More confidence in the supplier/products is the benefit (73%) ranked highest, followed by safer products (67%) and compliance to specifications/ meet our requirements (65%). Supplier certification thus proves to be an efficient tool for producing safer food, while monitoring the supply chain.

Once again, retailers/wholesalers and companies in food services are those obtaining the most benefits, while the primary sector perceives less advantages (see appendix page 43).

What are the main benefits for your company from supplier certification?

Figure 16: Benefits from supplier certification



WIDE RANGE OF BENEFITS

LEADERS seem to be able to better capture benefits from supplier certifications and in multiple dimensions.



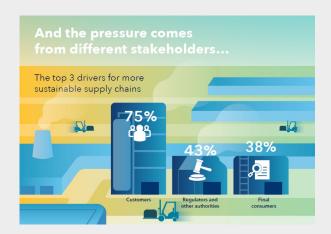
Sustainable supply chain management in the food & beverage industry

Companies continue to face increasing demands to prove that they take sustainability into account across their entire value chain. In January 2018, supported by Supplier Ethical Data Exchange (Sedex), a non-profit organization that operates the world's largest collaborative platform for sharing responsible sourcing data on supply chains, we surveyed how companies are approaching supply chain sustainability and how mature they are in their approach. Our aim here is to provide the main results for companies in the Food & Beverage (F&B) industry.

When asked which specific aspects respondents consider relevant for a supply chain to be sustainable, over half of the food & beverage companies answered low environmental impact (57%), followed by workplace health and safety (43%), the robustness of financial management (38%) and ethics (34%).



When it comes to buying decisions, sustainability in supply chains is important to 9 in 10 and to a great extent to more than 1 in 3 of the food & beverage companies surveyed. Out of these 89% felt pressured to manage their supply chain in a more sustainable way: the top 3 drivers being customers (75%), regulators and authorities (43%, +10 percentage points compared to the general sample) and final consumers (38%, +17 percentage points compared to the general sample).



A total of 85% (+5 percentage points compared to the general sample) say their companies have taken at least one action to improve their supply chain sustainability. Initiatives undertaken are mainly selfconducted: 41% have directly undertaken an audit of some suppliers, 39% have required suppliers to provide information, 37% have implemented and communicated a sustainable policy and 36% have started a dialogue with suppliers to address these challenges.

When questioned about the extent of their actions, only 9% (+2 percentage points compared to the general sample) declare they have reached out to all tiers of their supply chain. The range of selfconducted actions and initiatives seem to have limited penetration into the supply chain, even if slightly higher in comparison to the general sample. Still a total of 45% of the food & beverage companies have reached out to a few tier 1 suppliers, only.



Main aspects addressed in their supply chain to improve sustainability are well balanced and span among the following main factors: workers' health & safety (53%), energy use and waste generation (both at 51%, +13 percentage points compared to general sample) followed by supply chain risk assessment initiatives (50%).

As a consequence, almost 1 in 2 food & beverage companies improved their ability to meet customers' needs by implementing sustainability in their supply chain as well as improved relationships with stakeholders. A total of 39% reduced social or environmental risks whilst 35% gained in brand reputation.



Overall, 74% of the food & beverage companies experienced benefits from the implemented actions to be greater or equal to costs. When asked to assess their sustainability maturity with a three-year horizon, they expect to improve and 78% foresee increased pressure 3 years from now to demonstrate a more sustainable supply main. The increased pressure will be addressed; 93% of the food & beverage companies will either increase or keep the same level of investments in supply chain sustainability.

Our study reveals that the building of sustainable supply chains has moved from being voluntary based on unstructured initiatives, i.e. self-conducted actions, to a more formal, structured approach. This is due to increasing laws and regulations combined with recognised initiatives with ambitious global goals, such as the Paris Agreement and the UN Sustainable Development Goals (SDGs) or the ISO 20400 standard on Sustainable Procurement. Within this context, companies able to approach actions in a strategic, structured and holistic way will benefit and be able to manage their supply chain risks better and build a sustainable supply chain performance penetrating all tiers.

Want to know more on this topic?

Read the full Viewpoint report on our website: https://www.dnvgl.com/assurance/viewpoint



Today's survey results versus the 2014 efficacy study by CGF/GFSI

The Consumer Goods Forum/GFSI Efficacy Study 2014' provided useful insights into the topic of the impact of GFSI's work in improving food safety and business impacts experienced as a result of being certified.

Some of the questions from the CGF/GFSI Efficacy Study 2014 were asked again in this 2018 survey. Although the two surveys followed different protocols and used different samples, a qualitative comparison of the answers is nonetheless possible and useful. In 2018, as in 2014, the top key drivers are customer requirements, improving food safety management systems and employee awareness.

When asked whether a certification of their food safety system adds value to their organization and their stakeholders, 87% responded positively in the 2018 survey, on par with 2014. The key benefits from certification include, in both years, the ability to comply with and prepare for regulatory changes; the production of safer food, which ranked last with 61% of respondents in 2014, ranked second in 2018. Between the two surveys, certification has convinced a larger proportion of the industry of its ability to protect food safety.

Likewise, the main consequence was more consistency in their operations and documentation in both surveys. However, the 2018 survey rated it higher. A similar pattern seems to exist for the runner-up, "improvements and time savings in their internal audit process", which had a higher ranking in 2018. "Significantly higher cost of production for their business" was ranked among the top 3 in 2018 but not in 2014. This could mean that companies are willing to undergo the certification process due to the Compared results also seem to show that companies use certification along the supply chain to a higher degree today than four years ago. When asked if they required their suppliers to be certified, as many some of their suppliers were required to be certified. This is a significant increase from the answers to the same questions in 2014, when only 40% responded

The top 3 drivers for this particular item seemed to be the same in 2018 and 2014: "because it will improve our food safety system", "because it will improve our suppliers' own food safety system" and "because our customers require this". There was a switch and rebalance of the second and third position, with the improvement to the suppliers' own food safety system" taking second rank in 2018 ahead of customer requirements.

When subsequently asked to what extent supplier certification is beneficial to their company, the answers were positive in both surveys, but reinforced in 2018. The pattern in the top 3 benefits changed, though: in 2014, "reduced audit cost" topped the ranking. In 2018, this is much lower down the list, "more confidence in the supplier/the product" is the most often selected benefit by respondents.

The trends identified in these questions could be a sign of higher attention to the supply chain and its potential impact on food safety, and of the value of certification to manage food safety risk along the supply chain.

^{*} GFSI Efficacy Study 2014: https://www.mygfsi.com/news-resources/information-kit/information-kit-accordion/374-gfsi-efficacy-study-2014.html

Food safety and new digital technologies

Do food & beverage companies have a sense of the importance of new digital technologies to enhance food safety but are not too sure about specific practical applications, yet? This could explain the high rate of those answering to some extent when asked about how new digital technologies could enhance food safety.

The responses seem to indicate that a majority of food & beverage companies are still exploring how new digital technologies can be used to enhance food safety, e.g. in their own operations or supply chains. Asian companies seem to see more opportunities than other geographies.

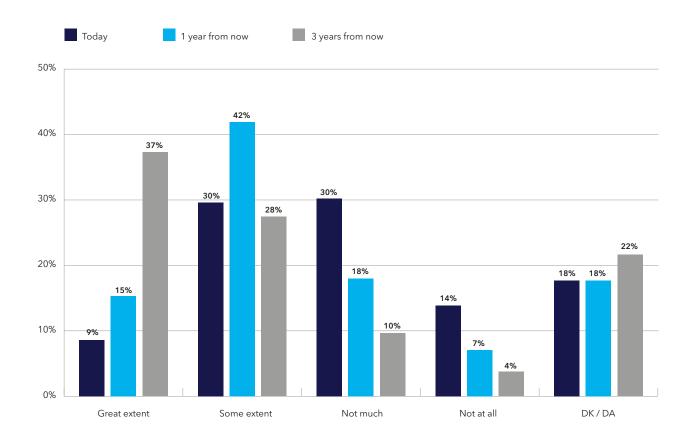
The two sectors food service and storage & distribution appear to have come farther, as well (see appendix page 43-44).

At an aggregate level, less than 1 out of 10 think that new digital technologies contribute to enhance food safety in their company. There is a limited increase to 15% in 1 year, while in 3 years the development is more significant with almost 4 out of 10 seeing digitalization supporting food safety.

However, the high share of respondents who did not answer this question could indicate that they do not have a clear picture of how to practically apply or combine new digital technologies to enhance food safety.

To what extent do you think that new digital technologies (e.g. big data analytics, IoT, sensors, Blockchain, smart tags) contributes or will contribute to enhance food safety in your company?

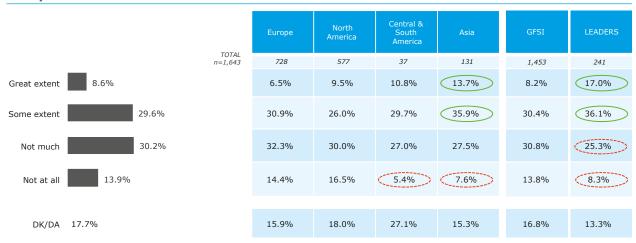
Figure 17: Importance of new digital technologies - summary



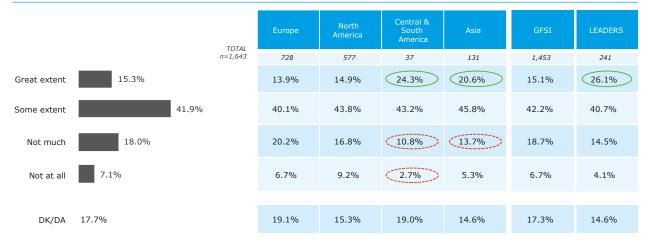
MORE POSSIBILITIES

LEADERS seem to see more possibilities as to how they can apply new digital technologies to enhance their food safety efforts, both today and in 3 years from now.

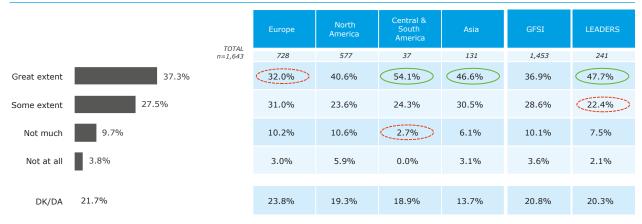
Today



1 year from now



3 years from now



Sensors and beacons are indicated as the most relevant new digital technologies supporting food safety according to the surveyed companies (44%) followed by blockchain (15%). Smart tags and labels rank third. It is worth noticing that, even though they could be implemented without being combined with other technologies, artificial intelligence and machine learning score a mere 2%.

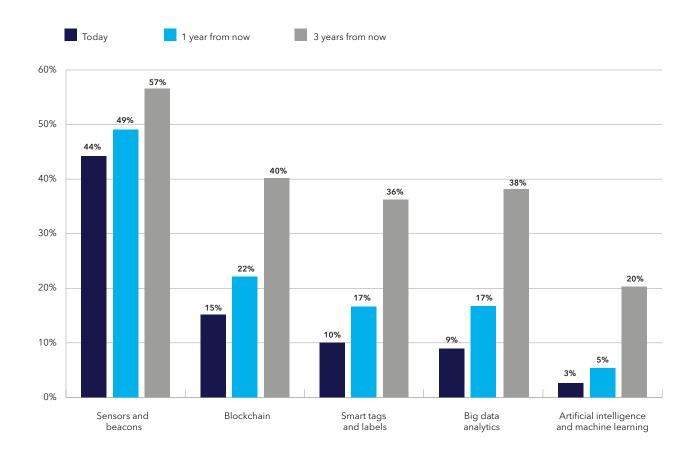
For sensors and beacons, feed manufacturers are the highest users with 57%. Food services, on the other hand, register the highest score for blockchain at 23% (see appendix page 44). This may be linked to food service industry's strong link to the B2C world where blockchain is opening up many avenues for linking companies to consumers.

In a year from now, nothing significant changes apart from big data replacing smart tags and labels in the top 3 ranking. Interestingly, Asia stands out for all new digital technologies, while Europe seems still to be more oriented toward sensors and beacons.

Three years from now, Asia will maintain its high rates. Sensors & beacons still top the ranking with 57% but more balanced with blockchain at 40% and big data at 38%. Regardless, a primary challenge for companies will continue to be how to collect data. Practically, many companies are still challenged with how to do this in a structured way.

Which of the following digital technologies is your company using (or will use) for supporting food safety?

Figure 19: Food safety & new digital technologies - summary



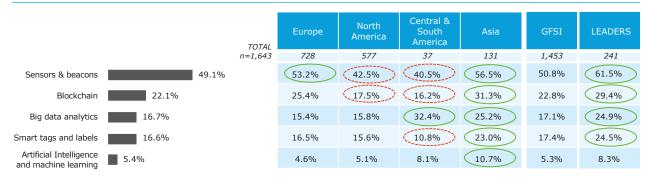
EXPLORING FASTER

LEADERS indicate a higher application of nearly all new digital technologies both in 1 year and in 3 years' time.

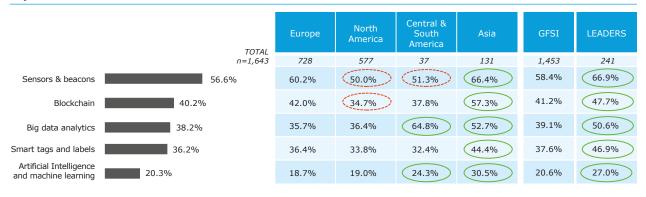
Today



1 year from now



3 years from now

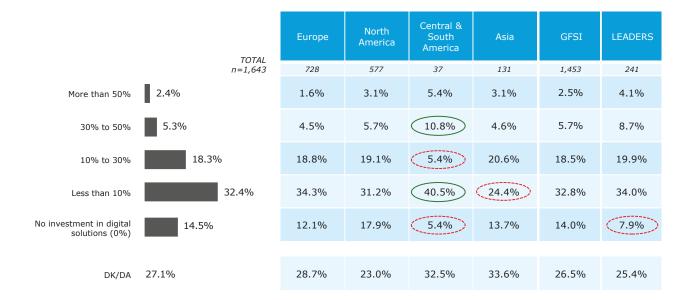


Companies were also questioned about the investments they will make in digital solutions to address food safety. Answers to this question could reflect the perceived picture indicated already: food & beverage companies have a sense of the importance new digital technologies could play in their industry but are not sure about the practical application in food safety, yet.

This seems to support the notion that many companies are still exploring how new digital technologies can be used to enhance food safety more effectively and efficiently than today within their own operations and throughout the supply chains. A total of 27% do not know how much they will invest.

How much of your overall investment in food safety in the next 12 to 18 months will be addressed/allocated towards digital solutions aimed at enhancing food safety? Express this as a percentage of your company's overall investment in food safety.

Figure 21: Future investments in digital solutions



MORE FOCUSED ON INVESTMENT

The share of LEADERS who will not invest in digital solutions is close to half that of the general sample, 8% versus 14%.



Digitalization trends in food safety

In the last decade, a series of scandals in the retail industry worldwide have undermined consumer trust. Whether it is in dairy, with the 2008 melamine scandal in China, the 2013 contamination of beef products with horse meat or last year's French/ Spanish fake rosé wine, customers are questioning their trust in producers and product retailers across the globe. These experiences have strengthened their needs to know about the characteristics and origin of the food they are buying and eating.

Cloud-service technologies, sensors & beacons, IoT & connectivity, analytics based on Artificial Intelligence and Machine Learning, and Smart tags & labels are only some of the technologies that are making their way into many sectors in a disruptive fashion.

It is also worth mentioning that, after making a first appearance in FinTech, blockchain technology has grown to branch out into almost every other sector, including the food & beverage industry.

Blockchain, a new data storage technique, allows users to make a "chain" of relevant information on, effectively, anything. This "chain" cannot be changed once information has been stored - it is incorruptible. For this reason, blockchain is being touted as a revolutionary technology with far-reaching

HOW CAN NEW TECHNOLOGIES ASSIST IN ENSURING FOOD SAFETY?

Some key trends on food safety include the drive towards transparency and an increasing awareness of food safety among the public. Higher levels of scrutiny are becoming mainstream and many retailers feel the pressure to better inform the general public. They are creating various initiatives along with food producers and their upstream supply chain.

In addition, authorities in several countries appear to be strengthening their will to pilot new technologies in certain agricultural sectors in order to evaluate whether blockchain and tracking can actually make food recalls more effective while reducing costs at the same time.

How can the blockchain be used to bridge the gap in trust between consumer and producer? The trust gap is best bridged by the incorruptible blockchain data storage system, as well as being verified by an

Blockchain allows each products' tracking history to be traced "from farm to table" with timestamped information at every stage of their creation process. The unique way blockchain stores data means that the information cannot be tampered with nor falsified.

The producer and its suppliers jointly compile relevant information on the farming and food processing, right up until the product is packaged. This information, in data form, is collected by all parties in the supply chain. Various platforms are investigating and running trials and a few of them are also in production. Ingredients and materials used in the making of these products, among many other factors, are recorded and in some instances also verified. When the product reaches the end user, data regarding the product has been stored on the blockchain and shown to customers via a unique, secure QR code. The only thing the final consumer has to do is to see the entire timeline of their product by scanning the secure QR code with a smartphone.

There are varying degrees of data integrity and we will still probably witness cases in the future of data shortcuts where the data quality is insufficient or data has been logged in a plain wrong manner.

Digitalising production steps is a tremendous opportunity for both supply chain members, such as producers and retailers as well as government bodies as it allows gaining an overview of data which pertains to the full supply chain. Early warning systems can be employed and, in this instance, artificial intelligence can be well put to work to compute large quantities of data in order to identify implausible data sets.

Testing and certification results could be made more readily available on large and accessible databases, likely to be more decentralised ledger systems, where many participants can engage in networks and thereby harness the collective intelligence instead of just their own, limited remit. There will be challenges to be faced ahead but neutral and anonymous databases may be accessed by parties in order for intelligent conclusions to be drawn as best practice and also in case of a safety incident, communication and logistics tracking can be done faster. If sample testing and problematic areas are made available in certain networks at B2B and authority levels, intelligence can be drawn around hot spots where issues arise and the related parties can agree on added measures and conduct root cause analysis to remedy the issue.

Today, a recall consists of an alert issued by a retailer that is likely to reach no more than 10% of the public, unless we are talking about a severe incident affecting a large number of subjects that somehow made the news. In the future, we can imagine that retailers will be able to reach consumers at an individual level with a push notification because the latter bought the affected product through some mobile app.

THE SHARED FUTURE

There are various producers and retail brands who offer some form of product transparency. Looking ahead, there will be information processes to help extract further information along the supply chain journey of individual products so that information and transparency will reach higher standards. Higher standards mean food safety is also benefiting. Brands will be able to communicate directly with end users and information will no longer only be one-way, from producer/brand to consumer, but become interactive, with reviews and ratings reaching the producers and their brands in a more direct manner.

Brands will promote their superior sustainable products through social media and loyalty programmes while logistics partners will want to demonstrate that their performance is above the benchmark. As to the retail side, along with the possibility for eCommerce to promote sustainability and product safety features, the transparency and trust in retail will continue to rise as consumers will expect more from brands.

CHALLENGES AND OPPORTUNITIES

The question is: who will pay for the added vigilance and transparency intended to build trust? Stricter food safety standards set by regulation the authorities will demand new solutions to be implemented. At the moment, the German government together with local retailers has started a 4-stage-labelling of meat products, where the lowest level corresponds to minimum regulatory standards when it comes to animal welfare. The three levels above obviously cater to better conditions. The top level is level 4, "Premium", with the highest scoring points for transparency and animal care. In the short term, this level is likely to be managed via a "premium" feature on certain products. But the challenge is for digitalization to reap benefits so as to even become mainstream in all parts of the chain, as for any product. The limits are more likely to be pushed where the margins allow for it.

groups, particularly millennials, are prepared to pay a premium for sustainable products that offer extra quality, safety, environmental and ethical benefits.

Currently, counterfeit products cause billions in losses every year for the retail industry. Erasing these losses alone would finance the costs of many technology introductions, including blockchain.

A question remains over how quickly technology can be rolled out across each level of the retail industry and which product categories will be most dynamic. But with the expansion already beginning, we have seen that for example blockchain could work. Each of the aforementioned technologies – cloud services, sensors & beacons, IoT, analytics based on Artificial Intelligence and Machine Learning and Smart tags & labels-will all make their inroads. This is accelerated by large players taking decisive steps and by newcomers, so-called challenger brands, which embrace innovation and are often set up to adopt technology with less legacy operations to be adjusted to, and can thus make technology leaps cheaper than more established players.

The above has merely covered food safety, so imagine the consumer engagement and the B2B efficiency gains which can be harvested. There is no turning back, the world will never turn as slowly as it does today. Competition and the strive for transparency will ensure that some form of digitalization will kick in, which means any company not considering or investing in digitalization will probably not be around in 10 years.



OUR FINAL THOUGHTS

This survey underscores just how much the food & beverage industry is committed to protecting consumer health and complying with regulations. The responses indicate strong synergies between food safety, regulatory compliance and certification of food safety systems. This is a great testimony to the global work on harmonization of food safety standards (both private and public).

Food safety is relevant to the business strategy for 90% of the companies responding. Of those only 63% said to a great extent but with an expected 5 percentage point increase 3 years from now. This small increase underscores the need to keep a strong focus on food safety by all stakeholders in the food & beverage value chain remains high. While the industry is fully committed, respondents in the survey were careful about calling themselves leading in food safety. While the maturity rating increases in the next 3 years, this could reflect the complexity and everchanging challenges of fully managing food safety throughout the value chain.

Food safety systems and certification are recognised and established tools for management and continual improvement, increasing maturity. The need to develop a food safety culture is identified as a rising opportunity while food safety management systems, HACCP and procedures remain the preferred means for the industry. In the survey, food safety culture is the fourth most effective measure, emphasizing the human element and indicating it as a means to take food safety even further.

Certification is mostly perceived as a ticket-to-trade. In an environment where supplier assessments are stricter than ever and pressure to manage food safety throughout the value chain is increasing, it is a tangible way to improve food safety programmes and supply chains. Results suggest that customer requirements are for 79% of the sample either the first, second or third most important driver behind getting certified.

Improved ability to comply with regulations (86%) is the highest rated benefit of certification, with improved food safety and quality coming in second. Employee awareness comes in third with 78%. Companies rate high a number of other benefits from certification, underscoring that it is an effective and efficient tool to ensure safer food for consumers. All other benefits but one (advantages with banks and insurance) were selected by more than 60% of respondents. These ranged from safer food to business reputation and market opportunities.

Certification requirements cascade across the supply chain and almost half of the sample (42%) requires most suppliers to be certified while over a quarter (29%) require they all are in order to provide more confidence in suppliers and products, improving food safety overall.

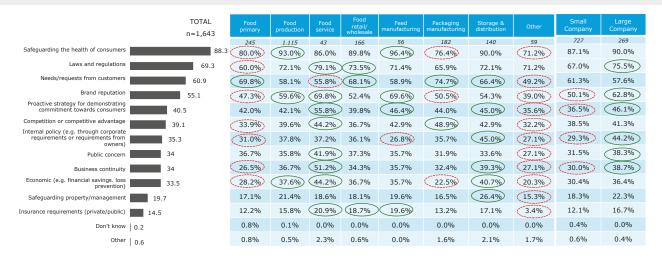
What comes next? In addition to the growing emphasis on food safety culture, new digital technologies are still to be explored and exploited. Only 9% indicate to a "great extent" that they think new digital technologies (such as big data analytics, IoT, sensors, Blockchain, smart tags) will enhance food safety in their company short term. However, the outlook is interesting. The figure almost doubles to 15% in only 1 year and jumps to 37% in 3 years, perhaps indicating that the industry intends to take advantage to further advance their commitment and work on food safety.

THE LEADERS' APPROACH TO FOOD SAFETY

01	LEADERS put consumer health at the top of everything	02	Reputation is an important driver for LEADERS to focus on food safety
03	LEADERS are advanced in food safety culture programmes	04	LEADERS mitigate risks by enhancing their food safety systems, culture and supply chain management
05	Food safety is relevant to the business strategy of LEADERS	06	LEADERS will continue to invest in food safety
07	LEADERS capture significant value from certification for driving their continuous business improvement	08	LEADERS use certification to improve food safety programmes
09	LEADERS put emphasis on supplier certification	10	While contribution of digital technologies is still not extensively understood, LEADERS look better positioned

APPENDIX

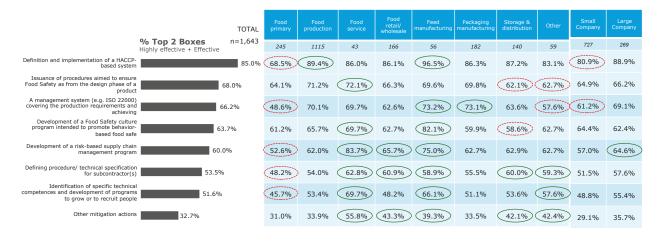
There are many possible reasons to focus on Food Safety in an organization. Why is Food Safety important for your company?



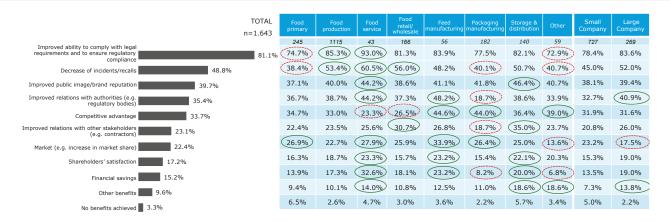
Please select the main risk areas in your company related to Food Safety



Please select the planned or undertaken actions so far to evaluate or mitigate the above identified risks, and rate the actions based on the evaluation scale below.



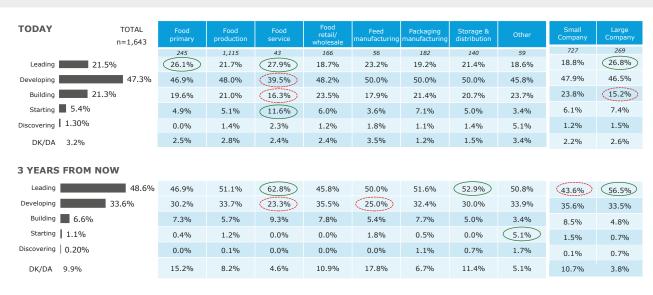
What benefits did your company achieve from the risk mitigation actions undertaken?



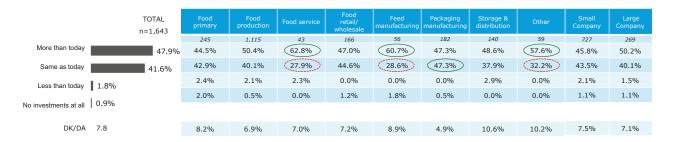
To what extent are Food Safety issues relevant to your company's overall business strategy?



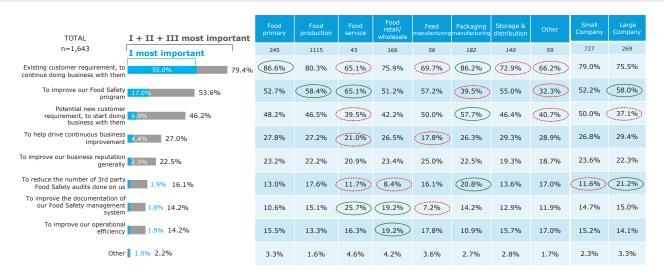
From a Food Safety management maturity point of view, where would you position your company on a 5-point development scale?



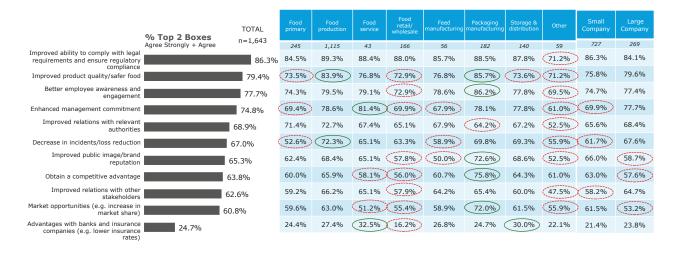
Is your company going to invest in Food Safety in the next 3 years?



Please rank the first three factors which led to the certification of your Food Safety system (or management system).



A company may gain different benefits from certification of their Food Safety system. For your company, how much do you agree with the benefits listed below?



To what extent does certification of your Food Safety system add value to your organization and your stakeholders?



Do you require your suppliers to be certified?



Please rank the first three drivers / factors for your company requiring suppliers to be certified.



To what extent is supplier certification beneficial to your company?



What are the main benefits for your company from supplier certification?



To what extent do you think that new digital technologies (e.g. big data analytics, IOT, sensors, blockchain, smart tags) contributes or will contribute to enhance Food Safety in your company?

TOTAL n=1,643		Food primary	Food production	Food service	Food retail/ wholesale	Feed manufacturing	Packaging manufacturing	Storage & distribution	Other	Small Company	Large Company
		245	1,115	43	166	56	182	140	59	727	269
Great extent	8.6%	11.0%	8.3%	20.9%	7.2%	14.3%	7.1%	10.7%	11.9%	7.6%	8.2%
Some extent	29.6%	26.9%	30.1%	44.2%	28.9%	26.8%	33.0%	42.1%	32.2%	27.2%	31.6%
Not much	30.2%	26.5%	31.7%	(20.9%)	34.3%	28.6%	29.1%	23.6%	18.6%	30.5%	31.6%
Not at all	13.9%	18.0%	13.5%	4.7%	12.0%	8.9%	14.8%	12.9%	20.3%	15.4%	12.3%
1 YEAR	TOTAL n=1,643	Food primary	Food production	Food service	Food retail/ wholesale	Feed manufacturing	Packaging manufacturing	Storage & distribution	Other	Small Company	Large Company
_		245	1,115	43	166	56	182	140	59	727	269
Great extent	15.3%	16.3%	15.0%	30.2%	15.1%	14.3%	14.3%	22.1%	25.4%	13.2%	19.0%
Some extent	41.9%	(35.5%)	44.2%	51.2%	41.6%	51.8%	42.3%	45.7%	37.3%	39.1%	42.8%
Not much	18.0%	17.6%	18.2%	11.6%	21.7%	8.9%	18.7%	16.4%	(11.9%)	19.1%	20.1%
Not at all	7.1%	10.2%	6.0%	2.3%	4.2%	3.6%	11.0%	4.3%	15.3%	8.7%	5.2%



Which of the following digital technologies is your company using (or will use) for supporting Food Safety?



How much of your overall investment in Food Safety in the next 12 to 18 months will be addressed/allocated towards digital solutions aimed at enhancing Food Safety? Express this as a percentage of your company's overall investment in Food Safety.

TOTAL n=1,643	Food primary	Food production	Food service	Food retail/ wholesale	Feed manufacturing	Packaging manufacturing	Storage & distribution	Other	Small Company	Large Company
	245	1,115	43	166	56	182	140	59	727	269
More than 50% 2.4%	2.9%	2.7%	7.0%	1.8%	0.0%	2.2%	3.6%	3.4%	2.2%	1.1%
30% to 50% 5.3%	8.6%	6.1%	4.7%	4.8%	5.4%	4.4%	3.6%	3.4%	4.5%	6.3%
10% to 30% 18.3%	11.8%	20.0%	18.6%	18.1%	14.3%	13.2%	21.4%	22.0%	18.7%	16.4%
Less than 10% 32.4%	29.4%	33.1%	37.2%	39.2%	37.5%	34.6%	37.1%	25.4%	33.1%	34.9%
No investment in digital solutions (0%)	23.3%	11.8%	7.0%	7.8%	7.1%	14.8%	8.6%	27.1%	19.3%	(10.0%)
DK/DA 27.1%	24.0%	26.3%	25.5%	28.3%	35.7%	30.8%	25.7%	18.7%	22.2%	31.3%

CREDITS

GFSI-recognised certification programme owners









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NOTES			



DNV-GL



DNV GL

DNV GL is a global quality assurance and risk management company. Driven by our purpose of safeguarding life, property and the environment, we enable our customers to advance the safety and sustainability of their business. With origins stretching back to 1864 and operations in more than 100 countries, our experts are dedicated to helping customers make the world safer, smarter and greener.

As one of the world's leading certification bodies, we help businesses assure the performance of their organizations, products, people, facilities and supply chains through certification, verification, assessment and training services. We combine technical, digital and industry expertise to empower companies' decisions and actions.. Partnering with our customers, we build sustainable business performance and create stakeholder trust across all types of industries. dnyslicent/viewpoint

GFSI

The Global food safety Initiative (GFSI) brings together key actors of the food industry to collaboratively drive continuous improvement in food safety management systems around the world. With a vision of Safe food for consumers everywhere, food industry leaders created GFSI in 2000 to find collaborative solutions to collective concerns, notably to reduce food safety risks, audit duplication and costs while building trust throughout the supply chain. The GFSI community works on a volunteer basis and is composed of the world's leading food safety experts from retail, manufacturing and food service companies, as well as international organizations, governments, academia and service providers to the global food industry.

GFSI is powered by The Consumer Goods Forum (CGF), a global industry network working to support Better Lives Through Better Business. www.mygfsi.com